

D1: _____ TOL: _____

D2: _____ TOL: _____

L1: _____

L2: _____

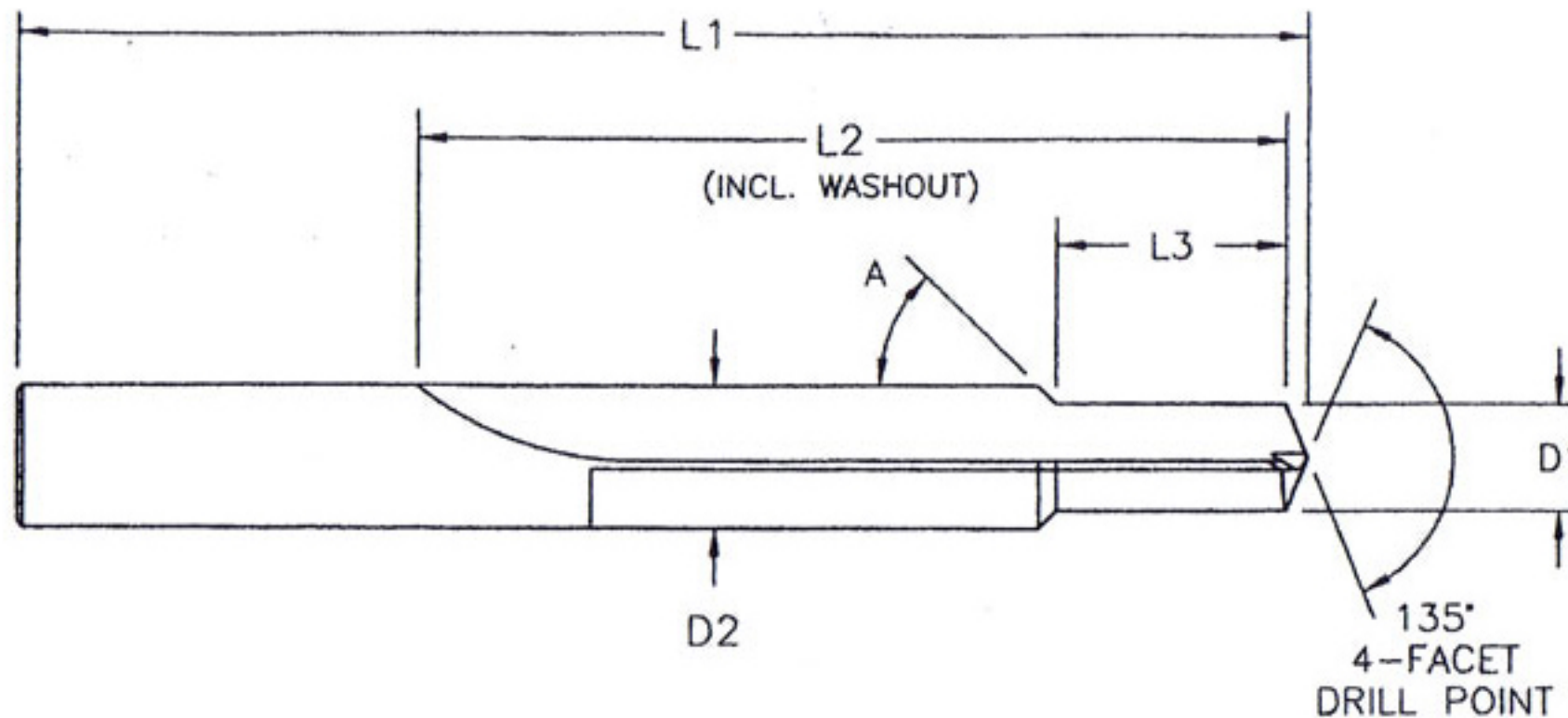
L3: _____

A (STEP ANGLE/PER SIDE): _____

COATING: _____

COOLANT FED (Y / N): _____

MAT'L BEING CUT: _____



Ph: 320-762-8305

Fax: 320-762-7230

Email: wctool@rea-alp.com

3610 Dakota St.

PO Box 566

Alexandria, MN 56308

NOTES:

SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:
TITLE: DOUBLE MARGIN STRAIGHT FLUTE STEP DRILL		
CUSTOMER:		DWG NO.: